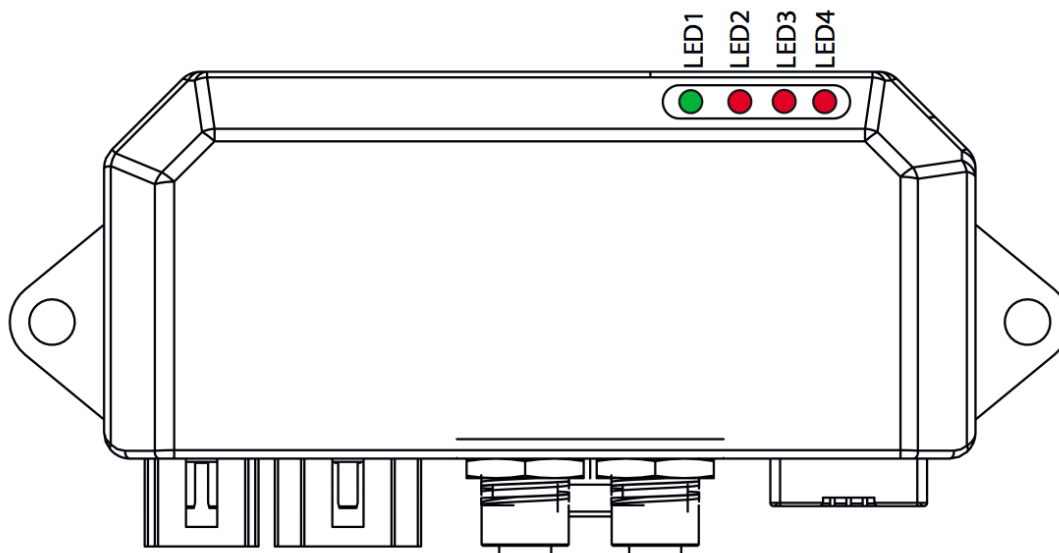


STEELWRIST		XControl G2 LED Error codes				700286EN- B			
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XCG2 LED Error codes

Error codes via LED



LED1:

Constant Green: Cabin-module is active and in tiltrotator-mode.

Flashing Green: The system is in Profile 5 (auxiliary hydraulics). This also indicates that the cabin-module has lost contact with the tiltrotator-module.

LED2 + LED3:

Together these form the error type:

- Off - Off A CAN-module is missing
- Off - On Input error
- On - Off Output error
- On - On Internal system error

LED4:

This describes which module / input / output / function that relates to the error.

For error type "Off - Off" LED4 flash with "soft" flashes according to the list below:


- 1 time - Cabin-module is missing on the CAN-bus (Should not be possible to get)
- 2 times - Tiltrotator-module is missing on the CAN-bus
- 4 times - Module for Joystick steering is missing on the CAN-bus
- 5 times - Right joystick is missing on the CAN-bus
- 6 times - Left joystick is missing on the CAN-bus
- 9 times - Display is missing on the CAN-bus

For the other error types LED 4 first flash the unit number in which the error occurred with hard flashes. After that it flashes with soft flashes to tell which input / output / function has an error.

Example:

LED2=On, LED3=Off, LED4 <2 hard flashes> <2 soft flashes>

This corresponds to Tiltrotator-module Out2 interrupted, i.e. Tilt output.

		XControl G2 LED Error codes				700286EN- B			
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Units:

1. Cabin-module
2. Tiltrotator-module
3. N/A
4. Steering-module
5. Right joystick
6. Left joystick
7. N/A
8. N/A
9. Display

Outputs Cabin-module:

1. Out1 = Feeder
2. Out2 = Configured Prop
3. Out3 = Configured On/Off
4. Out4 = Configured On/Off

Outputs Tiltrotator-module:

1. Out1 = Rotation
2. Out2 = Tilt
3. Out3 = Gripper
4. Out4 = Extra
5. Out5 = Quick coupler

Outputs Steering-module Wheel steering:

1. Out1 = Directional valve Right / Left
2. Out2 = Proportional valve steering speed
3. Out3 = Pressure switch
4. Out4 = Gear logic – High gear disable

Outputs Steering-module Track steering:

1. Out1 = Direction valve Right Track Forward / Reverse
2. Out2 = Direction valve Left Track Forward / Reverse

Changes

Revision	Date	Page	Description	Changed by
B	121107	2	Outputs Steering-module Track steering: 2..Out2 = Direction valve Right Track Forward / Reverse Right changed to Left	PAN